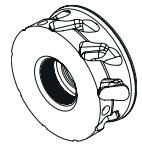


KINETIC DUST EXTRACTOR



KINETIC DUST EXTRACTOR



Order no. #	For collets:
992.101.EOC25	EOC25
992.101.ER32	ER32
992.101.ER40	ER40

Optional:
991.284.00 Hook Spanner 95-100mm

De Zelling 22
 3342 GS Hendrik Ido Ambacht
 Nederland

Tel. 078.684.684.2
 E-mail info@rgntools.nl
 www.rgntools.nl



WARNING:

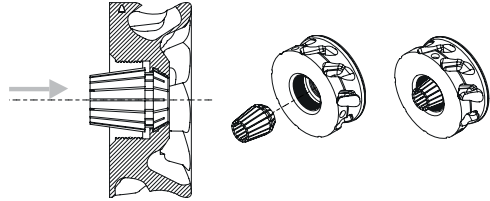
Ensure clamping, chuck and shank threading is always perfectly clean.

Use always high quality tools.

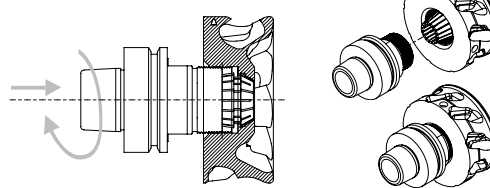
Always follow the assembly instructions carefully in order to avoid damage.

ASSEMBLY:

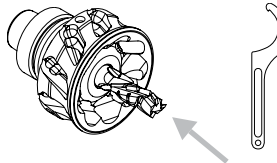
1. Insert the collet into the **Kinetic Dust Extractor (KDE)**.
2. By applying light pressure, fit the collet into the **KDE**. (Fig. 1).



3. Screw in the chuck (Fig. 2).



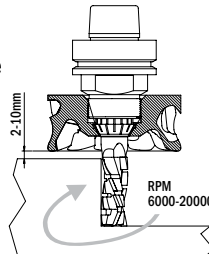
4. Insert the tool and tighten with the C-Spanner wrench (sold separately) (Fig.3).



FOR BEST RESULTS:

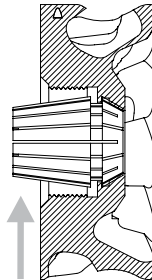
Maintain a distance of 2mm to 10mm between the **KDE** and the workpiece (Fig.4).

RPM:
6000-20000 (Fig.4).



DISASSEMBLY:

1. Unscrew **KDE** from the chuck.
2. Remove the tool.
3. By applying lateral pressure, slowly release the collet (Fig.5).
4. Clean.



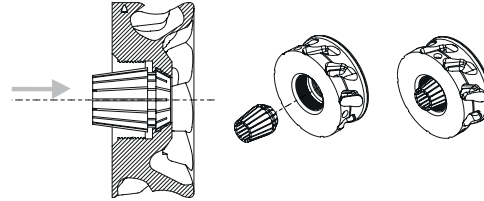
LET OP:

Zorg ervoor dat alle onderdelen en het gereedschap perfect schoon zijn, vrij van stof.

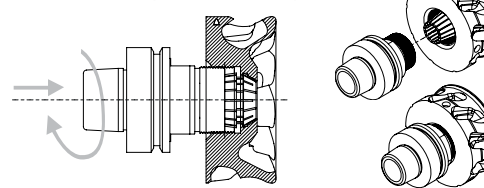
Gebruik alleen gereedschappen en onderdelen van hoge kwaliteit. En volg de instructies hieronder nauwgezet, om beschadiging of breuk te voorkomen.

MONTAGE:

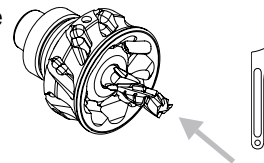
1. Plaats de spantang in de **spaangeleidklok KINETIC**
2. Oefen lichte druk uit om de spantang vast te klikken.



3. Schroef de spantanghouder op **KINETIC**.



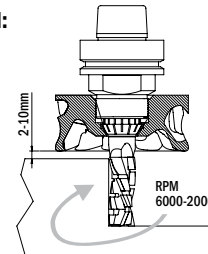
4. Plaats de frees in de spantang. Draai de **KINETIC** stevig vast met de haaksleutel (niet meegeleverd).



VOOR DE BESTE RESULTATEN:

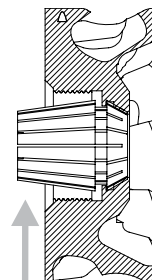
Houd 2 tot 10 mm tussen de **KINETIC** en het werkstuk.

De **KINETIC** is bruikbaar bij 6.000 tot 24.000 o.p.m.



DEMONTAGE:

1. Schroef de spantanghouder los.
2. Verwijder de frees.
3. Pas lichte zijwaartse druk toe om de spantang los te halen.
4. Maak alles schoon.



WARNUNGSHINWEISE:

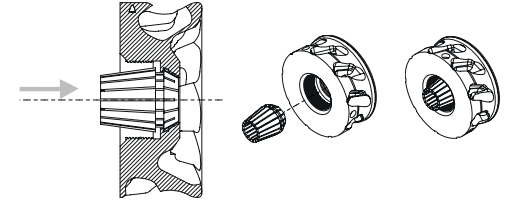
Das Gewinde für den Anzug, Spannzange und Griffzapfen müssen immer sauber sein.

Verwenden Sie Qualitätswerkzeuge.

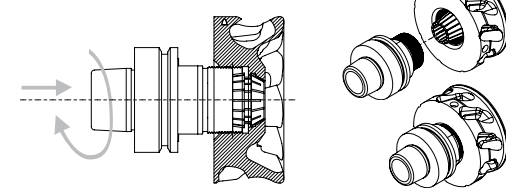
Um Schäden zu vermeiden, folgen Sie immer die korrekte Montageanweisung.

MONTAGE:

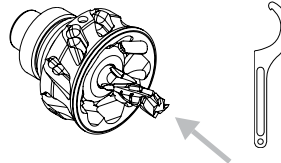
1. Führen Sie die Spannzange im Sitz des **Kinetic Dust Extractor (KDE)**.
2. Die Spannzange muss in den Sitz des **KDE** durch einen Druck eingesetzt werden (Bild 1)



3. Auf den Fräser anschrauben (Bild 2).



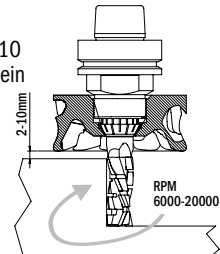
4. Werkzeug einführen und mit dem Schraubenschlüssel anziehen (wird separat verkauft) (Bild 3).



OPTIMALE VERARBEITUNG:

Das **KDE** muss zwischen 2 und 10 mm vom Werkstück distanziert sein (Bild 4).

RPM:
6000-20000 (Bild 4).



DEMONTAGE:

1. Das **KDE** vom Fräser ausschrauben.
2. Werkzeug entfernen.
3. Spannzange durch einen lateralen Druck befreien (Bild 5).
4. Reinigen.

